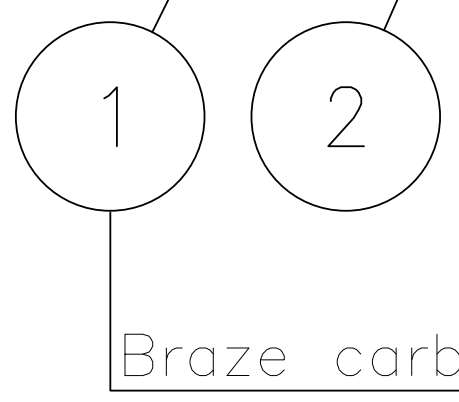
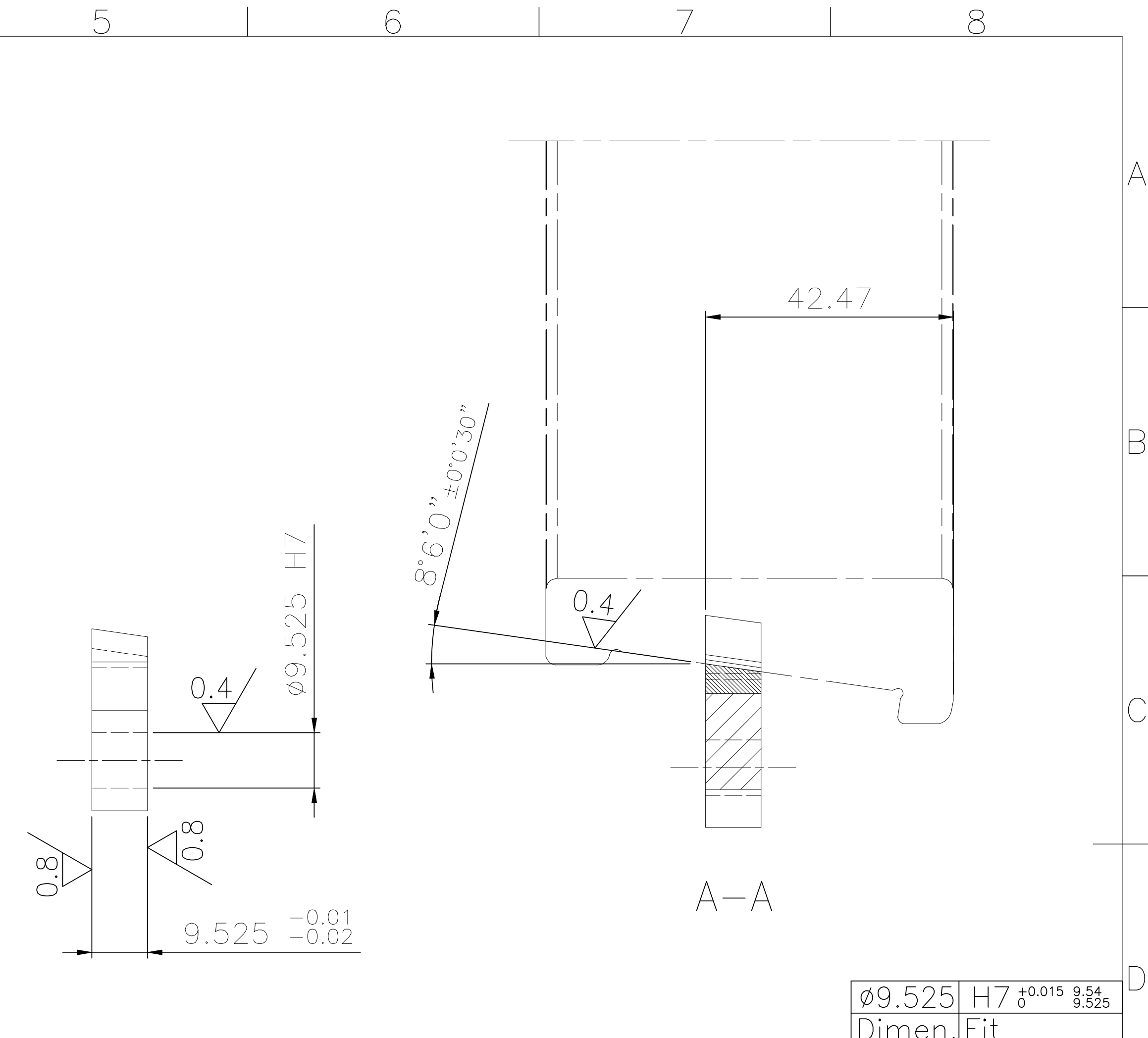


XXX : Stamped : T-107157-4
RUM203



Asset No.	Part No.	Part Print No.
4002-1	RUM203	BP-202357-F
4002-2	RUM203	BP-202357-F



Ø9.525 H7 ^{+0.015} _{9.54} / _{9.525}
Dimen. Fit

POS	CODE	Q.TY	MATERIAL/DESCRIPTION	SIZE/TYPE	STATE
2	0172290360	57	GB.12 UNI 7013	42x12	Coasting
1	10129A2800	2	Carbide tip	10x6x22	

USED MATERIALS LIST

SURFACE TREATMENT		GENERAL GEOMETRIC TOLERANCES FOR SURFACE FINISH <= 0.8 UNLESS OTHERWISE SPECIFIED		TOLERANCES ON OPEN DIMENSIONS (SHAFTS 0 to -) (BORES 0 to +)																													
OPEN DMNS ON RADII	OPEN DMNS ON CHAMFERS	⊥ 0.010	∥ 0.010	⊙ 0.010																													
	0.25x45°	<table border="1"> <thead> <tr> <th>QUALITY</th> <th>DA 1</th> <th>> 3</th> <th>> 6</th> <th>> 10</th> <th>> 18</th> <th>> 30</th> <th>> 50</th> <th>> 80</th> <th>> 120</th> <th>> 180</th> <th>> 250</th> <th>> 315</th> <th>> 400</th> </tr> </thead> <tbody> <tr> <td>IT11</td> <td>0.060</td> <td>0.075</td> <td>0.090</td> <td>0.110</td> <td>0.130</td> <td>0.160</td> <td>0.190</td> <td>0.220</td> <td>0.250</td> <td>0.290</td> <td>0.320</td> <td>0.360</td> <td>0.400</td> </tr> </tbody> </table>				QUALITY	DA 1	> 3	> 6	> 10	> 18	> 30	> 50	> 80	> 120	> 180	> 250	> 315	> 400	IT11	0.060	0.075	0.090	0.110	0.130	0.160	0.190	0.220	0.250	0.290	0.320	0.360	0.400
QUALITY	DA 1	> 3	> 6	> 10	> 18	> 30	> 50	> 80	> 120	> 180	> 250	> 315	> 400																				
IT11	0.060	0.075	0.090	0.110	0.130	0.160	0.190	0.220	0.250	0.290	0.320	0.360	0.400																				

NOTE: SURFACE FINISH 3.2 / (0.8 / 0.4)

UPDATE AND DATE: Rev A, 15/03/2010

HEAT TREATMENT	HARDNESS	CASE C.	NIT.	WEIGHT (kg)	MODEL/BUILT-UP

DR. Meliconi C. CK. DATE 27/05/2009 SCALE 1:1

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Enveloping shoe

DRAWING NO. (T-107157-4) 10123E0940

GEOMETRIC DIMENSIONING AND TOLERANCING
CONFORMS TO ANSI Y14.5

SYMBOL	REVISIONS	DATE	MATERIAL	DATE
A	ISSUED PER ECR #10544	6/4/12	SEE TABLE	6/4/12
			HEAT TREAT N/A	DRAWN BY MELICONI C.
			TOOL CODE 07-13-31	CHECKED BY AWJ
			ANGULAR DIMENSION ±1° TWO PLACE DECIMALS ±0.10 THREE PLACE DECIMALS ±0.05 FRACTIONS ±1/32 UNLESS OTHERWISE NOTED	SCALE 1:1
				PART NO. RUM203
				DRAWING NO. DT-107157-4

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