



- NOTES:
1. BREAK ALL SHARP EDGES AND CORNERS
  2. STRESS RELIEVE BEFORE MACHINING.
  3. SURFACE FINISH TO BE 1.6, UNLESS OTHERWISE SPECIFIED.

GEOMETRIC DIMENSIONING AND TOLERANCING CONFORMS TO ANSI Y14.5

REVISION HISTORY			
MATERIAL: <b>GREY IRON; CLASS 40</b>	DATE: <b>4/2/2009</b>		
HEAT TREAT: <b>STRESS RELIEVE</b>	DRAWN BY:		
TOOL CODE: <b>07-13-32</b>	CHECKED BY:		
ANGULAR DIMENSION: 11°	SCALE: <b>1:1</b>		
PROF. FINISH: DECIMALS 2.010	PART No.:		
THREE PLACE DECIMALS 2.005	N/A		
FRACTIONS 1/16	DRAWING No.:		
UNLESS OTHERWISE NOTED	ET-107167-93		

HEADSTOCK WHEELHEAD ASSY