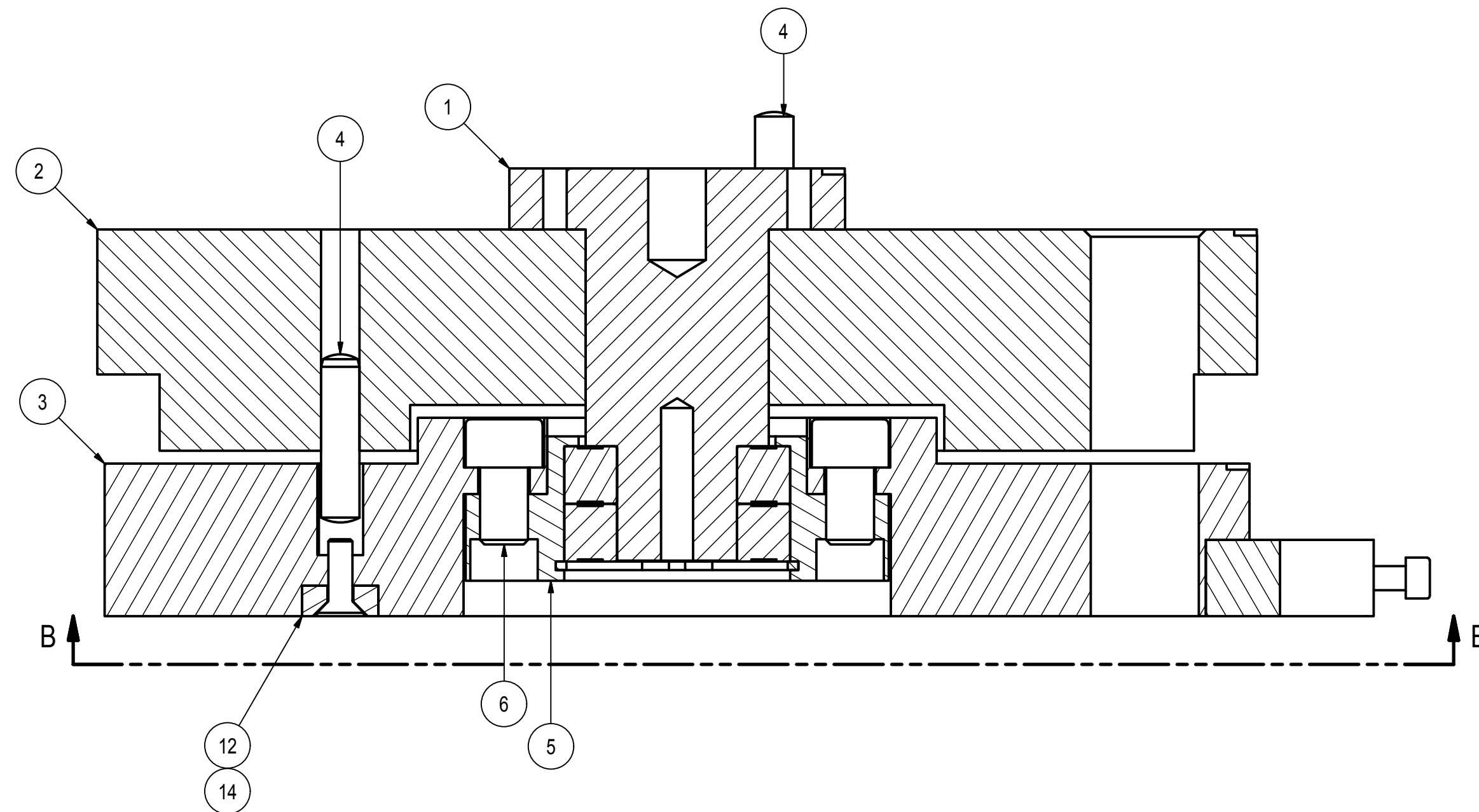
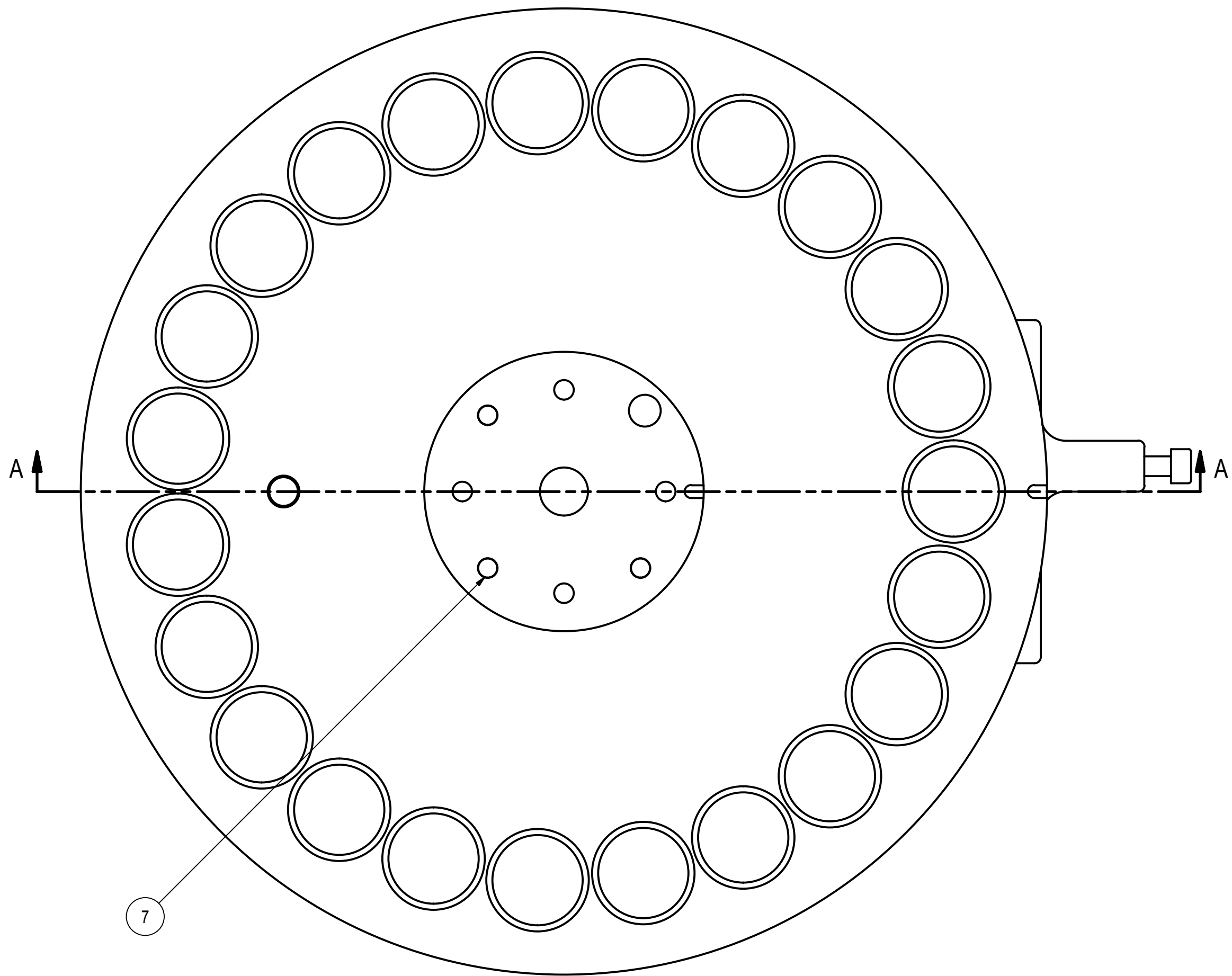
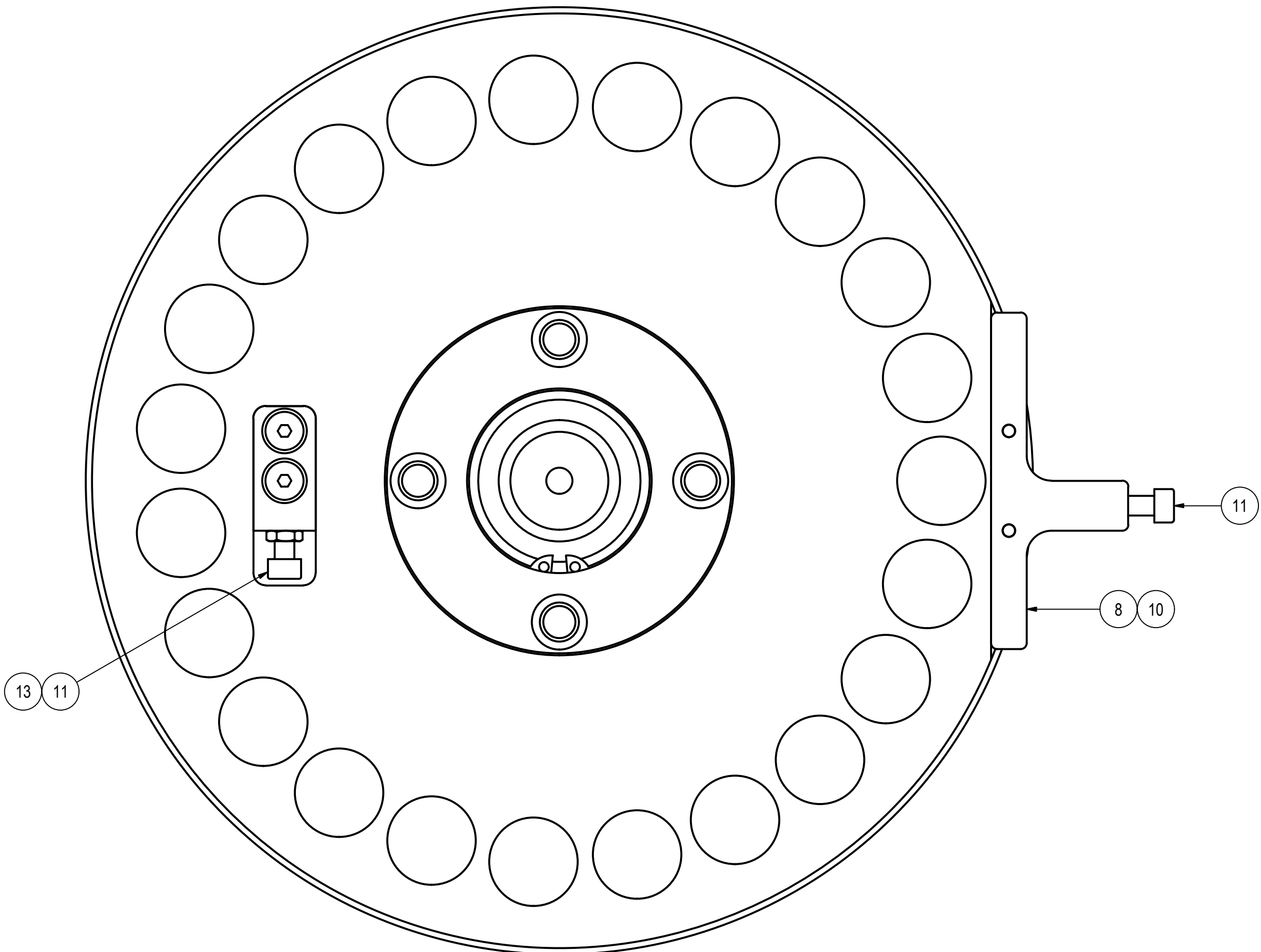
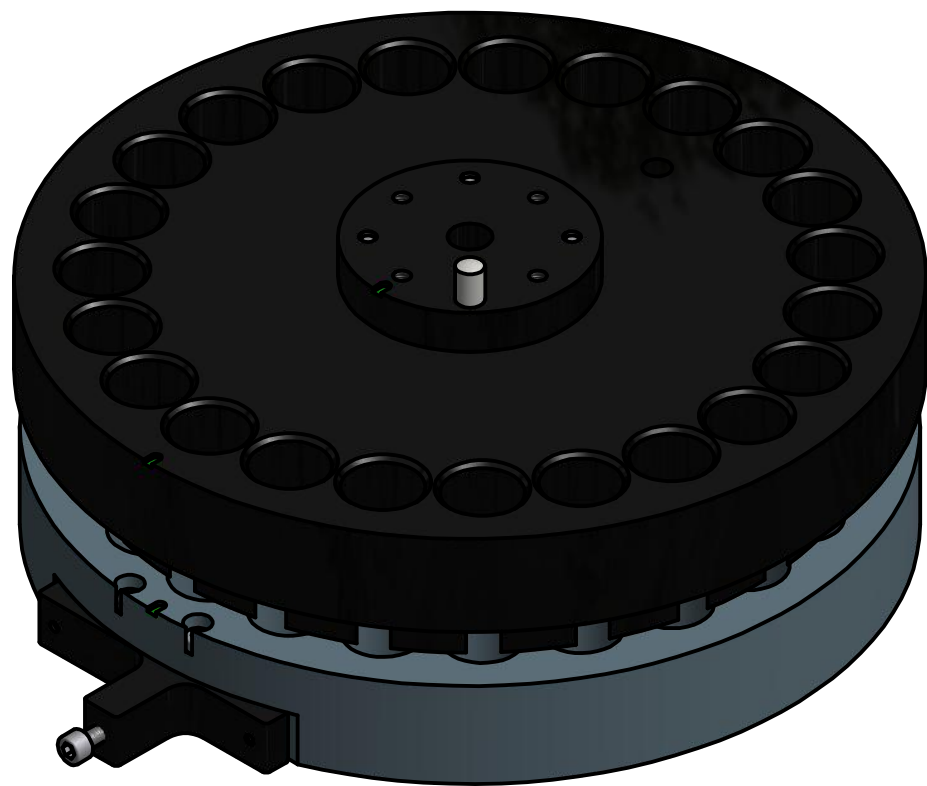




SECTION A-A
SCALE 1 : 1

- NOTES:
1. BREAK ALL SHARP CORNERS AND EDGES
 2. PAINT/COATING: N/A
 3. (1) REQUIRED PER ASSEMBLY

PARTS LIST			DESCRIPTION
ITEM	QTY	PART NUMBER	
1	1	T-107172-186	ROLLER MAGAZINE LOWER SHAFT
2	1	T-107172-187	ROLLER MAGAZINE UPPER HALF FOR 1208P
3	1	T-107172-188	ROLLER MAGAZINE LOWER HALF FOR 1208P
4	2	ISO 8734 - 8 x 35 - A	Parallel Pin
5	1	MISUMI-BGRE6005ZZ	SHORT DOUBLE BEARING WITH HOUSING FOR 25MM SHAFT
6	4	ANSI B18.3.1M - M10x1.5 x 16	Forged Socket Head Cap Screw - Metric
7	3	ANSI B18.3.1M - M6x1 x 25	Forged Socket Head Cap Screw - Metric
8	1	T-107172-189	ROLLER DUMP BLOCK FOR M608P
9	2	ANSI B18.3.1M - M4x0.7 x 20	Forged Socket Head Cap Screw - Metric
10	2	ISO 8734 - 3 x 12 - A	Parallel Pin
11	2	ANSI B18.3.1M - M5x0.8 x 16	Forged Socket Head Cap Screw - Metric
12	1	T-107172-190	ROLLER MAGAZINE STOP BRACKET WELDMENT
13	1	ANSI B18.2.4.5M - M5 x 0.8	Hex Jam Nut
14	2	ASME/ANSI B18.3.5M - M5x16(1)	Forged Hexagon Socket Flat Countersunk Head Cap Screws - Metric
15	1	MCMaster 9654K102	1 1/4" ZINC PLATED EXTENSION SPRING 3/16" DIA PN FOR PACK OF 12
16	2	ANSI B18.3.1M - M3x0.5 x 12	Forged Socket Head Cap Screw - Metric



VIEW B-B
SCALE 1 : 1

GEOMETRIC DIMENSIONING AND TOLERANCING
CONFORMS TO ANSI Y14.5

MATERIAL		DATE			
N/A					
HEAT TREAT		DRAWN BY			
N/A				ROLLER MAGAZINE TOOLING ASSEMBLY FOR 1208P	
TOOL CODE		CHECKED BY			
07-22-46		SCALE			
		1:1		RUSSIA CONE ASSEMBLY MACHINE	
ANGULAR DIMENSION ±1° FRACTIONS ±1/32 TWO PLACE DECIMALS ±.010 THREE PLACE DECIMALS ±.005 UNLESS OTHERWISE NOTED		PART No.		DRAWING No.	
		N/A		DT-107172-185	

ROLLER MAGAZINE
TOOLING ASSEMBLY
FOR 1208P

RUSSIA CONE ASSEMBLY MACHINE

DRAWING No.
DT-107172-185