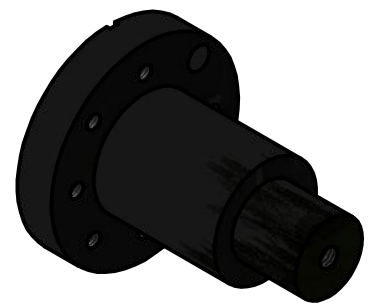
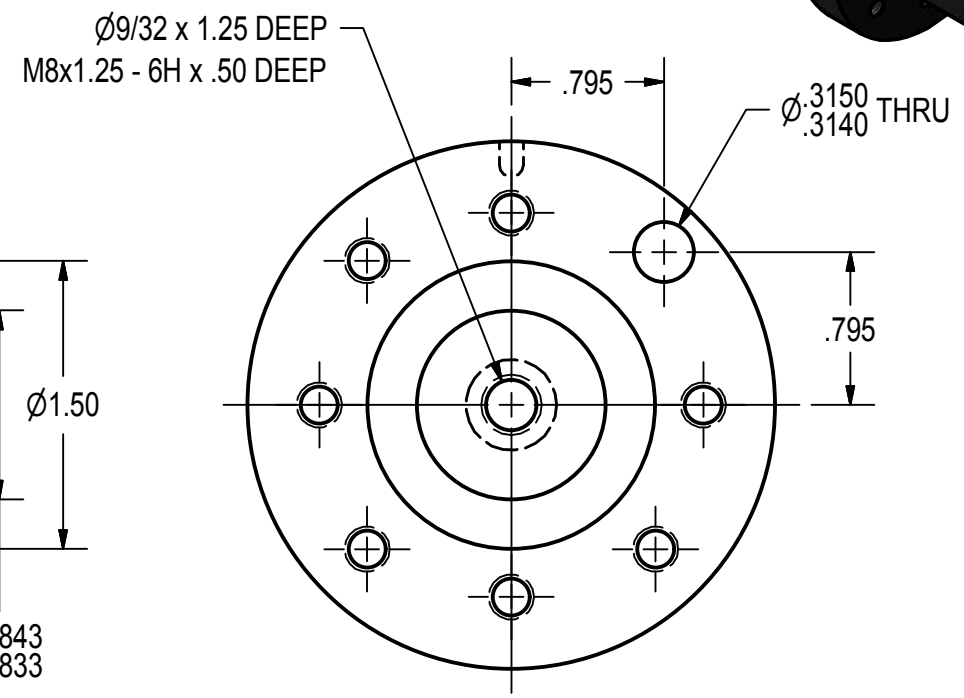
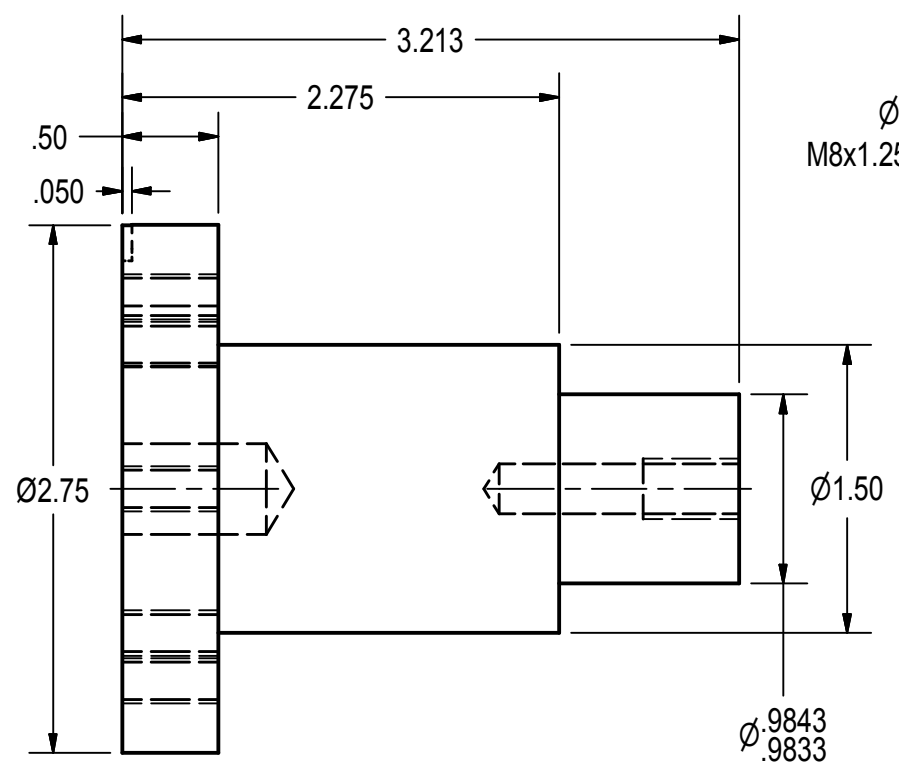
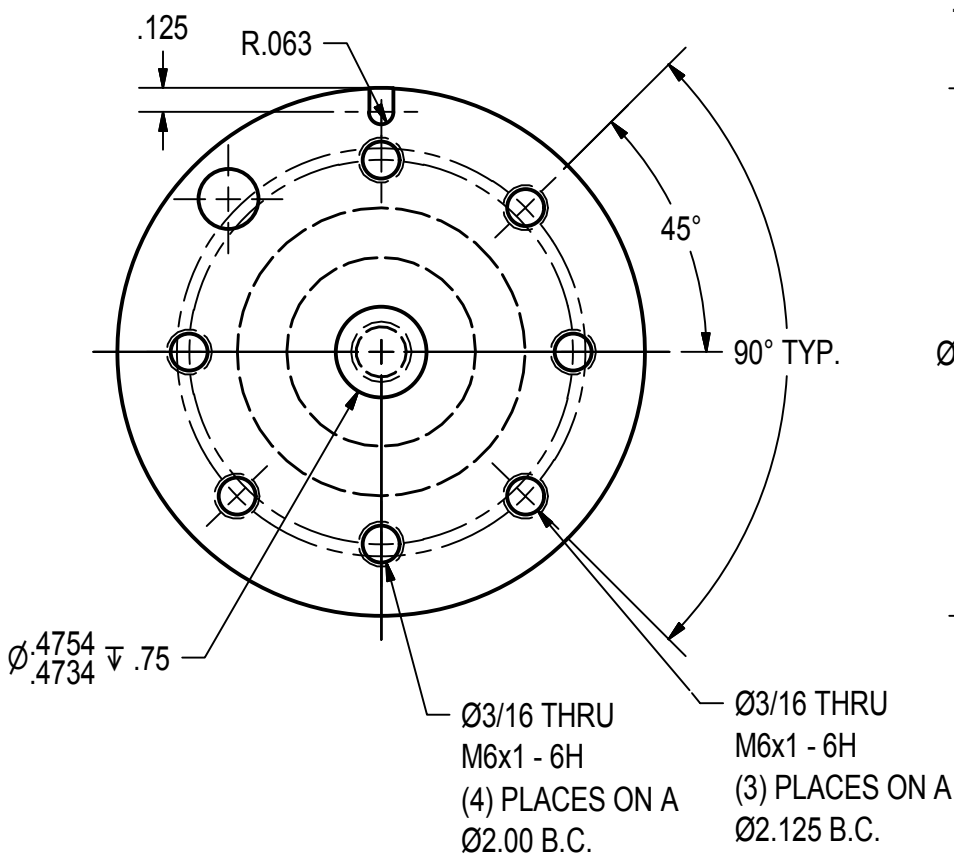




NOTES:

1. BREAK ALL SHARP CORNERS AND EDGES
1. PAINT/COATING: BLACK ZINC
2. (3) REQUIRED PER ASSEMBLY

GEOMETRIC DIMENSIONING AND TOLERANCING
CONFORMS TO ANSI Y14.5

C. PROCTOR 7-20-11 ISSUED PER ECF #885	MATERIAL 1018 STEEL	DATE	ROLLER MAGAZINE LOWER SHAFT RUSSIA CONE ASSEMBLY MACHINE
	HEAT TREAT N/A	DRAWN BY	
	TOOL CODE 07-22-46	CHECKED BY	
	ANGULAR DIMENSION ±1° FRACTIONS ±1/32 TWO PLACE DECIMALS ±.010 THREE PLACE DECIMALS ±.005 UNLESS OTHERWISE NOTED	SCALE 1:1	
REV	A	PART No. N/A	DRAWING No. BT-107172-186