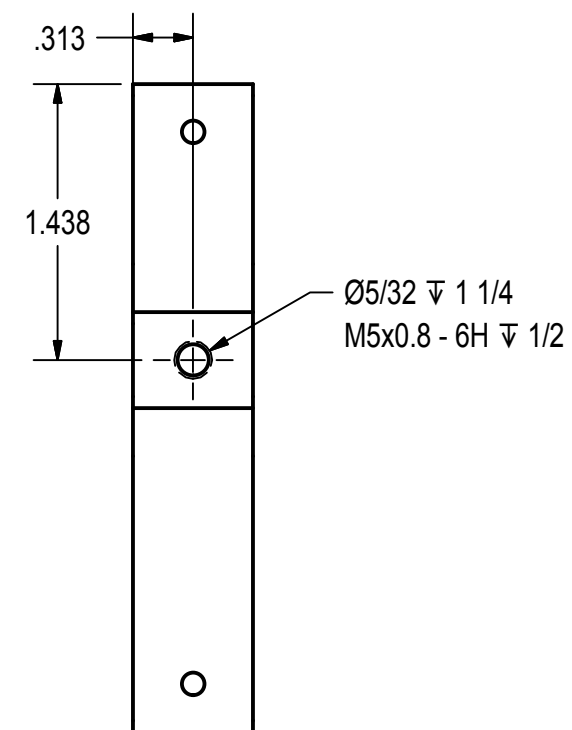
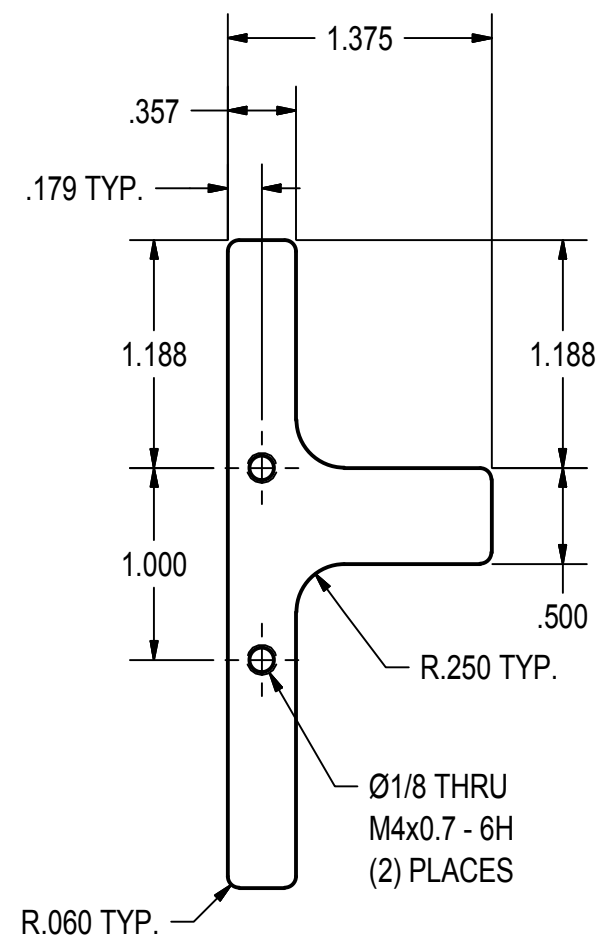
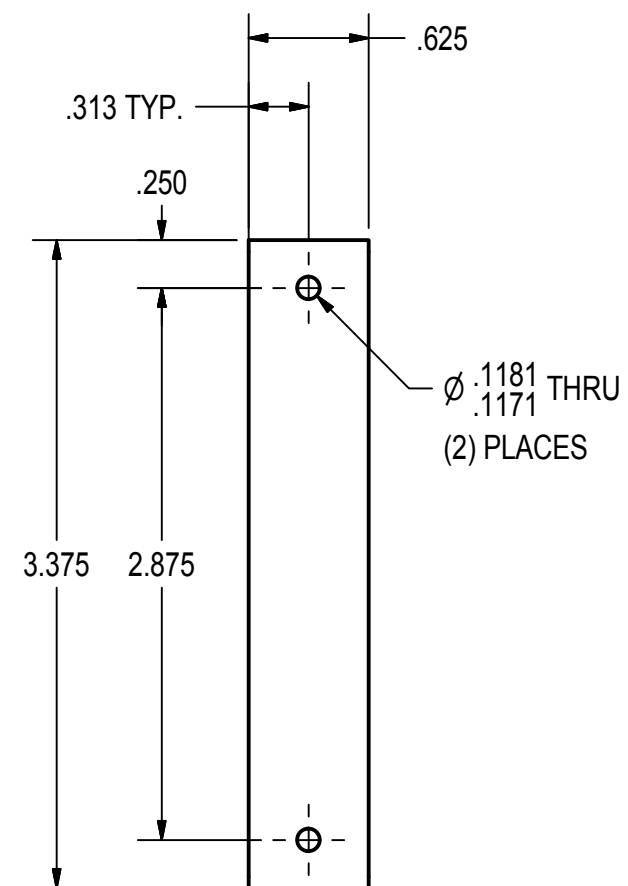




NOTES:

1. BREAK ALL SHARP CORNERS AND EDGES
2. PAINT/COATING: BLACK ZINC
3. (3) REQUIRED PER ASSEMBLY

GEOMETRIC DIMENSIONING AND TOLERANCING
CONFORMS TO ANSI Y14.5

C. PROCTOR APPROVED	MATERIAL		DATE	ROLLER DUMP BLOCK FOR M608P RUSSIA CONE ASSEMBLY MACHINE
	4140 PHT STEEL		DRAWN BY	
7-20-11 DATE	HEAT TREAT		CHECKED BY	
	N/A		SCALE	
ISSUED PER ECR #805	TOOL CODE		1:1	
	07-22-46			
A	REV	DESCRIPTION	PART No.	DRAWING No.
		ANGULAR DIMENSION ±1° FRACTIONS ±1/32 TWO PLACE DECIMALS ±.010 THREE PLACE DECIMALS ±.005 UNLESS OTHERWISE NOTED	N/A	BT-107172-189