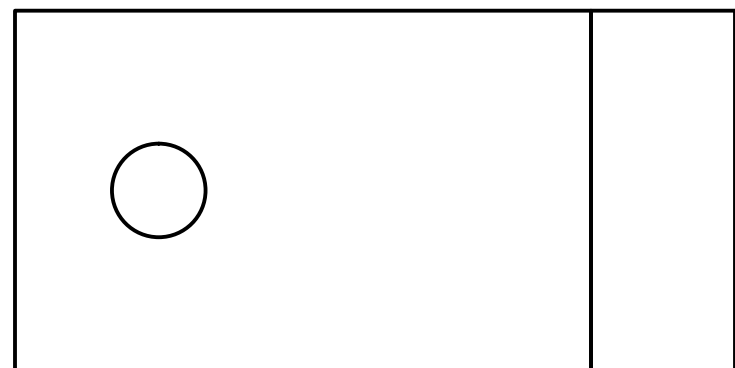
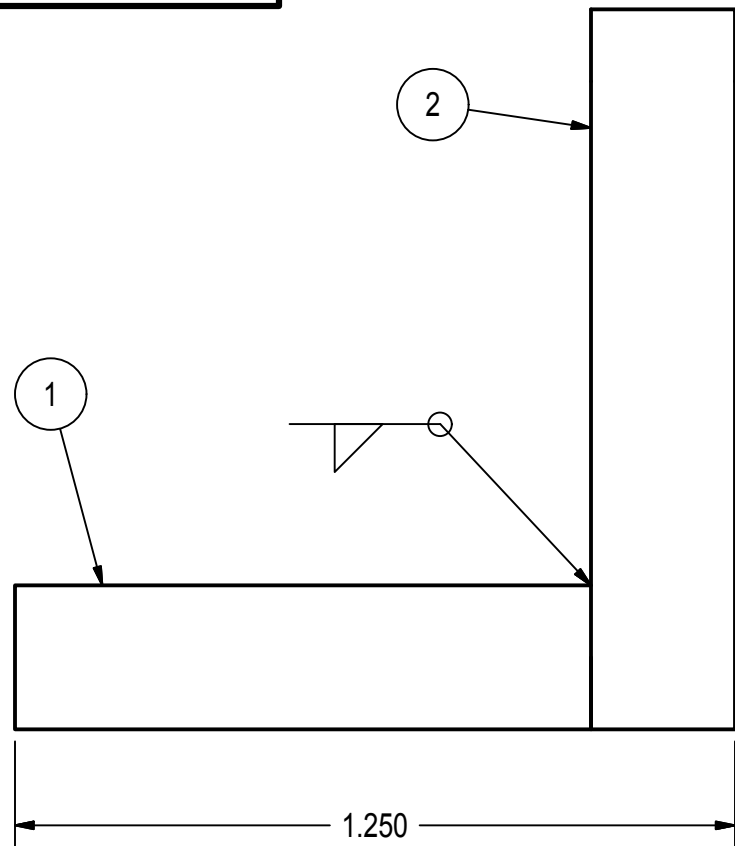


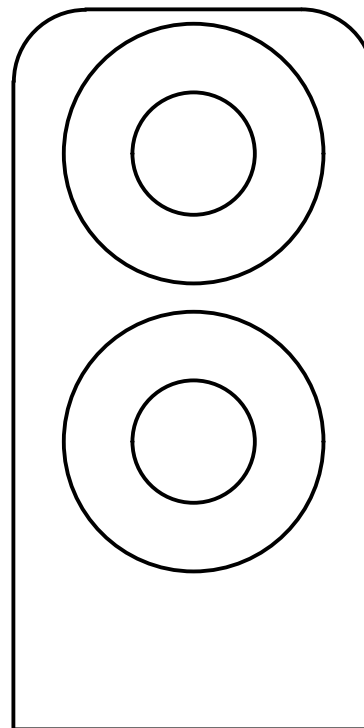
DRAWING No.
BT-107172-190



NOTES:

1. 1/8" FILLET WELDS
2. GRIND EXTERIOR WELDS FLUSH
3. PAINT/COATING: N/A
4. (3) REQUIRED PER ASSEMBLY

GEOMETRIC DIMENSIONING AND TOLERANCING
CONFORMS TO ANSI Y14.5



A	ISSUED PER ECR #8805	DESCRIPTION	7-20-11 DATE	APPROVED	MATERIAL	DATE	ROLLER MAGAZINE STOP BRACKET WELDMENT RUSSIA CONE ASSEMBLY MACHINE
					N/A	DRAWN BY	
					HEAT TREAT	CHECKED BY	
					N/A	SCALE	
					TOOL CODE	1:1	
					ANGULAR DIMENSION ±1° FRACTIONS ±1/32 TWO PLACE DECIMALS ±.010 THREE PLACE DECIMALS ±.005 UNLESS OTHERWISE NOTED	PART No.	
						N/A	DRAWING No. BT-107172-190

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